



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3312

Job Sheet 171981



Part No: 646.3312

Job Qty: 20 ea

Part Name: Center Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12/11/16 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Machining-1		K+ - 18-02-16
100	Bandsaw	20 pcs	2/27/18	2/27/18	0.00	0.15	Bandsaw1		K+ 18-02-16
110	CNC Vertical Machining	20 pcs	2/28/18	2/28/18	0.29	14.97	HAAS1-1		MM 18/02/18
120	QC	20 pcs	2/28/18	2/28/18	0.00	0.00	QC1		MM 18/02/18
130	QC	20 pcs	2/28/18	2/28/18	0.00	0.00	QC8 Machining-1		MM 18/02/18
131	HandFinish	20 pcs	2/28/18	2/28/18	0.00	0.00	HandFinish2		MM 18-02-27
140	Outsource	20 pcs	2/28/18	2/28/18			ATG001-VC Outsource 4		ATG 18/02/18
150	Packaging	20 pcs	2/28/18	2/28/18	0.00	0.00	Packaging2		ATG 18/02/18
155	QC	20 pcs	2/28/18	2/28/18	0.00	0.00	QC5		11 MAR 2 2018
180	Packaging	20 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	20 Ea	2/28/18	2/28/18	0.00	0.00	QC21		9-89

Part Op 100 - Cut Blank at 16.300" *** ONE BLANK MAKES TWO PARTS***

Descriptions: 110 - 1-Machine per folio FB153 3-Face to .375" if required

120 - Inspect on CMM as per folio CMM027.

140 - Issue P/O to ATG : 039182 Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

MAR 20 2018

MAR 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X5.000	M7075T6S0.375 X 5.000	13.6000 ft (.68 ea)	90-Start up Operation	

S043337 13.58'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S0.375X5.000	14	44	0

8x16.3 -> S030438
2x16.3 -> S04338



Container No: 8043341



Part: 646.3312

Job No: 171981

Serial No/Batch: S043341

Revision: 646.3300

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 819 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/16/18

810

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Center Plate	0.177inches $\pm$ 0.002	0.179 0.175	Diameter	
2	Center Plate	0.209inches $\pm$ 0.002	0.211 0.207	Diameter	
3	Center Plate	0.125inches $\pm$ 0.005	0.130 0.120	Radius	
4	Center Plate	0.313inches $\pm$ 0.002	0.315 0.311		
5	Center Plate	2.156inches $\pm$ 0.002	2.158 2.154		
6	Center Plate	1.410inches $\pm$ 0.002	1.412 1.408		
7	Center Plate	2.737inches $\pm$ 0.005	2.742 2.732		
8	Center Plate	1.537inches $\pm$ 0.005	1.542 1.532		

Plex 2/9/18 3:00 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039182

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039182

PO Date: 3/2/18

Due Date: 3/16/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 14 2018

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170833	D5501-3	Body, Lower Cutter, Short Issue P/O to ATG: _____ HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 PRIME AS PER IAW MIL- P-23377J TYPE 1 CLASS N ***1-2 MIL MAX AS PER QSI005*** As Per Dwg D5501 Rev. A7 Certification of Conformity is required	Firmed	3/26/18	6 pcs	0 pcs	6 pcs	\$16.33/pcs	\$97.98
2	170453	646.3210	Support Issue P/O to ATG : _____ 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	3/26/18	12 pcs	0 pcs	12 pcs	\$15.18/pcs	\$182.16
3	171981	646.3312	Center Plate Issue P/O to ATG : _____ Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed	3/26/18	20 pcs	0 pcs	20 pcs	\$12.88/pcs	\$257.60
4	170464	646.3610	Filler Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	3/26/18	12 pcs	0 pcs	12 pcs	\$7.43/pcs	\$89.16
5	170466	646.3711	Clip Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed	3/26/18	21 pcs	0 pcs	21 pcs	\$6.93/pcs	\$145.53
6	170467	646.3712	Clip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	3/26/18	19 pcs	0 pcs	19 pcs	\$6.93/pcs	\$131.67
7	170468	646.3713	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	3/26/18	21 pcs	0 pcs	21 pcs	\$16.58/pcs	\$348.18

DAS
11
9-89

Plex 3/14/18 10:36 AM dart.lavoie.chantal



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914744

Date: 09-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
9 ea	Part: 647.7911 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22641	Rev: N/C	PO: PO039182 Line: 11
12 ea	Part: 646.3210 Support Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22632	Rev: NC	PO: PO039182 Line: 2
20 ea	Part: 646.3312 Center Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22633	Rev: A	PO: PO039182 Line: 3
12 ea	Part: 646.3610 Filler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22634	Rev: N/C	PO: PO039182 Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>9/3/18</u>			
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914744

Date: 09-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms

Ship Via

OUR TRUCK

Quantity

Description

Certified Signature: *Jane Baker*

Receiver Signature: _____

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

Made in Canada.